

# RAT ROD BLACK

<b>21855</b>	<b>Rat Rod Black</b>	<b>3/4 Gallon</b>
<b>21856</b>	<b>Activator</b>	<b>1 Quart</b>
<b>21857</b>	<b>Rat Rod Black Paint and Activator</b>	<b>1 Gallon Kit</b>

Eastwood's new Rat Rod Black is designed for those special projects that deserve a super smooth satin black finish. A true acrylic urethane topcoat, Rat Rod Black provides exceptional long-term durability with superior resistance to UV and chemicals as well as scratching and marring from everyday wear. Won't fade out or chalk like flat black primers do when exposed to sunlight. This system is National Rule Compliant (Topcoat, single-stage; max VOC 5.0 lbs/Gal).



### **SAFETY**

This product was designed for and is intended solely for use by trained professionals. Read all warning statements and heed all recommended safety precautions before proceeding.

DO NOT USE THIS SYSTEM WITHOUT SUFFICIENT VENTILATION. Users must wear appropriate, properly fitted NIOSH-approved activated charcoal cartridge respirator if a forced fresh-air system is not available. Always wear eye and face protection, as well as gloves and protective clothing. Do not use this product, or be exposed to spray mist / vapors if you have respiratory problems. KEEP OUT OF REACH OF CHILDREN AND PETS.

This system comprises multiple components. Once mixed, this system will have hazards of all components. Read warnings on all packages before opening.



### **SURFACE PREPARATIONS**

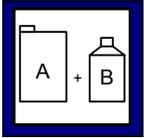
Suitable substrates include:  
Eastwood Epoxy Primer  
Eastwood 2K Urethane Primer Surfacer  
Properly prepared factory finishes

When painting over existing finishes or cured undercoat products:

Clean surface with a wax and grease remover such as Eastwood's 11999ZP, a strong solvent blend designed to remove tar, wax, grease, road grime, silicone and surface contaminants.

Abrade surface to be painted with a minimum of 320 grit sandpaper, preferably working up to 600 grit for adhesion purposes.

Re-clean surface with a prep solvent to remove any debris before application.



## MIXING RATIOS

After shaking/stirring paint, thoroughly mix three parts 21855 Rat Rod Black with one part 21856 Activator.

Though not required, a urethane-grade reducer may be added to further improve the flow and leveling, while controlling film build and reducing orange peel. Eastwood suggests using a Zero-VOC reducer to avoid potential compliance issues.

Use caution in mixing materials as Rat Rod Black may begin to gel after approximately two hours (at 70 °F).



## SPRAY GUN SETUP

<b>Type of gun:</b>	HVLP	Conventional Gravity	Conventional Siphon
<b>Fluid tip:</b>	1.4–1.8 mm	1.4–1.6 mm	1.4–1.8 mm
<b>Spray pressure:</b>	8-10 psi	50-60 psi	50-60 psi



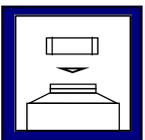
## APPLICATION INSTRUCTIONS

Rat Rod Black is designed to give complete coverage in just two medium coats. Excessive film thickness will result in a higher gloss level.

Apply two medium wet coats, allowing ten minutes flash time between each. Take care to apply with a consistent spray pattern to prevent variations in sheen.

Rat Rod Black should air dry dust free within 15-20 minutes (at room temperature) and tack free within 45-60 minutes. Coating will achieve full cure in approximately 18 hours. May be topcoated anytime within those first 18-hours. After 18 hours, Rat Rod Black must be abraded before topcoating.

**WARNING!** Eastwood Rat Rad Black should not be polished or waxed. Any surface treatment will effect the finish, resulting in a higher-than-satin gloss level.



## CLEANUP

Make sure all containers are sealed tightly immediately after each use. Gun and equipment may be cleaned with a Gun Wash or other appropriate solvent.



## MORE INFO

The Eastwood Company  
 263 Shoemaker Road  
 Pottstown, PA 19464  
 Toll free: (800) 343-1178  
 Fax: (610) 323-6269  
 www.eastwood.com

**For spills, leaks, fire or exposure  
 anytime Day or Night:  
 CHEMTREC 1-800-424-9300  
 (USA — Toll-Free) or (202) 483-7616  
 (International — Collect)**