

Eastwood

DO THE JOB RIGHT.

Part #13514

## SPECIALTY POWDER USAGE INSTRUCTIONS

In addition to following the instructions on the powder packaging label, read these instructions **BEFORE** applying specialty powders.



### CORROSION-RESISTANT PRIMER (22419)

The durability of powder coated finishes is further enhanced with this epoxy-based powder primer. This powder is **not** for use under the High-Temp Powders or directly under clear or translucent finishes.

- For best results, apply to clean, bare metal
- Place in preheated, 400°F oven just long enough for the transition from dry powder to a liquid-look occurs.  
Do not completely cure (approx. 5-10 minutes).
- Remove from oven and allow part to cool.
- Apply powder color of choice and cure as normal (usually 20 minutes at 400°F after the powder/liquid transition occurs).

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## REFLECTIVE CHROME (10285) AND SUPER-GLOSS CLEAR (10286)

Both powders are cured at **375°F FOR 20 MINUTES** after flow-out (transition from powder to liquid state) occurs.

Preheating oven above 375°F is **not** recommended as it may discolor and cause other defects with these coatings.

## LOW-TEMP ULTRA CLEAR TOP COAT

Specially designed to go over coatings that require a top coat for improved UV and abrasion resistance. The low cure temperature helps maintain substrate brilliance.

- For best results, apply until an opaque build-up is achieved.
- Place in oven preheated to 340°F and cure for 20 minutes after entire surface has transitioned to a liquid-look.
- Remove part from oven and allow to cool.

## METALLIC POWDERS

- For best results, metallic finish powders need to be applied evenly.
- Fully cure for 20 minutes, after flow-out occurs, at 400°F.
- Top coat with a clear powder to ensure long-term durability and prevent discoloration.
- Fully cure top coat. Part is now suitable for long-term outdoor or indoor use.

## REFLECTIVE CHROME (10285) AND SUPER-GLOSS CLEAR (10286)

Both powders are cured at **375°F FOR 20 MINUTES** after flow-out (transition from powder to liquid state) occurs.

Preheating oven above 375°F is **not** recommended as it may discolor and cause other defects with these coatings.

## LOW-TEMP ULTRA CLEAR TOP COAT

Specially designed to go over coatings that require a top coat for improved UV and abrasion resistance. The low cure temperature helps maintain substrate brilliance.

- For best results, apply until an opaque build-up is achieved.
- Place in oven preheated to 340°F and cure for 20 minutes after entire surface has transitioned to a liquid-look.
- Remove part from oven and allow to cool.

## METALLIC POWDERS

- For best results, metallic finish powders need to be applied evenly.
- Fully cure for 20 minutes, after flow-out occurs, at 400°F.
- Top coat with a clear powder to ensure long-term durability and prevent discoloration.
- Fully cure top coat. Part is now suitable for long-term outdoor or indoor use.

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**If you have any questions about the use of this product, please contact**

The Eastwood Technical Assistance Service Department:  
800.544.5118 >> email: [techelp@eastwood.com](mailto:techelp@eastwood.com)

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US and Canada: 800.345.1178 outside US: 610.718.8335  
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