



RAT ROD MATTE CLEAR PRODUCT INFORMATION SHEET

#15992IS

PRODUCT TECHNOLOGY

EASTWOOD RAT ROD MATTE CLEAR provides a beautiful, low-luster finish designed specifically for custom projects requiring reduced gloss levels. This specialty product is made with the same premium-quality materials found in Eastwood 2:1 High-Solids European Urethane Clearcoat System.

Eastwood Rat Rod Matte Clear gives basecoats, single-stage urethane paints, and even factory finishes an old school, primered look, but with superior protection against chemicals, weathering, UV, stone chips, and more.

SAFETY

This product was designed for and is intended solely for use by trained professionals Read all warning statements and heed all recommended safety precautions listed on the product label before proceeding.

KEEP OUT OF REACH OF CHILDREN AND PETS AT ALL TIMES. DO NOT USE THIS SYSTEM WITHOUT SUFFICIENT VENTILATION.

Users should follow all recommended personal protective measures listed on the product label. At a minimum, users must wear an appropriate, properly-fitted fresh-air supplied respirator (NIOSH TC19 or equivalent), as well as protective gloves, protective clothing and eye/face protection. For a more complete list of warnings, safety precautions and first aid instructions, read the Safety Data Sheet.

SURFACE PREPARATIONS

Eastwood Rat Rod Matte Clear may be sprayed over existing factory finishes, or other cured paint, as long as surface is properly prepped. First, clean surface with PRE Painting Prep (10194ZP Quart or 10041Z Aerosol), a specifically-formulated blend of solvents designed to remove tar, wax, grease, road grime, silicone, buffing compound, and other surface contaminates.

Next, abrade OE finish with a minimum of 320-400 grit for adhesion, then re-clean with PRE or a comparable surface wash to remove and debris prior to clearcoat application. **NOTE:** Use caution when abrading metallics.

This system comprises multiple components. Once mixed, this system will include hazards of all components. Read warnings on all packages before opening.

MIXING

Shake/stir this product thoroughly prior to each use. Expect some settling to occur.

Thoroughly mix four parts Rat Rod Matte Clear with one part Universal 4:1 Urethane Activator (21854ZP half pint or 15993Z quart). Though not required, the mix may be reduced up to 10% with Eastwood's Universal Zero-VOC Reducer 50104ZP, or in areas where VOC limits allow, a standard urethane-grade reducer (such as 14158ZP, 14159ZP, or 14160ZP) to further improve flow and leveling.

Use caution in mixing materials as Rat Rod Matte Clear may begin to gel after approximately two hours (at 70°F).

SPRAY GUN SETUP

HVLP	1.3-1.5mm fluid tip	8-10 psi*
Conventional Gravity	1.3-1.6mm fluid tip	45-50 psi
Conventional Siphon	1.4-1.8mm fluid tip	45-50 psi

^{*}Recommended pressure is measured at the air cap. Most spray equipment requires at least 30-35 psi at the inlet before pressure is reduced internally to 8-10 psi. Check gun manufacturer's recommendations.

APPLICATION INSTRUCTIONS

Apply Eastwood Rat Rod Matte Clear in two medium wet coats, with a 10 minute flash period between each. Clear should be dry to the touch within 10 minutes. DO NOT recoat between one and eight hours after previous coat. Additional coats may be applied after eight, but before 18 hours (at 70°F) have passed from completion of previous coat.

POLISH

DO NOT color sand, buff, or polish the surface of this clear. Doing so will change the appearance.

CLEANUP

Make sure all containers re-sealed tightly immediately after each use. Gun and equipment may be cleaned with a gun wash or other appropriate solvent.

WARRANTY

All recommendations for the use of Eastwood products are based on tests and experience believed to be reliable. It is the responsibility of the purchaser to determine the suitability of this product for its intended use. Since the methods of use, conditions of application and the application itself are beyond the manufacturer's and seller's control, product warranty is limited to replacement of material only. No other warranty, written or oral, is expressed or implied.

EMERGENCY CONTACT

ONLY IN THE EVENT OF A CHEMICAL EMERGENCY INVOLVING A SPILL, LEAK, FIRE OR EXPOSURE, CALL CHEMTREC TOLL-FREE ANYTIME DAY OR NIGHT: 1-800-424-9300 (INTERNATIONAL – COLLECT: 202-483-7616)

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed.

If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department: 800.544.5118 >> email: techelp@eastwood.com

PDF version of this tech sheet is available online >> eastwood.com/15992IS

The Eastwood Company 263 Shoemaker Road, Pottstown, PA 19464, USA US and Canada: 800.345.1178 Outside US: 610.718.8335 Fax: 610.323.6268 eastwood.com