

# ENGLISH WHEEL FORMING BAND

## INSTRUCTIONS

The **ENGLISH WHEEL FORMING BAND** is designed to take your English Wheel to the next level by enabling it to stretch metal with more speed.

### INCLUDES

- (1) English Wheel Forming Band

### SAFETY INFORMATION

#### **⚠ WARNING**

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



#### **⚠ READ INSTRUCTIONS**

- Read and understand all instructions before using this machine. Save this instruction manual for future reference.
- Keep out of reach of untrained persons and children.



#### **⚠ WARNING INJURY HAZARDS!**

- The cut edges of sheet metal are sharp and can cause severe cuts to hands, arms, body and face. Wear thick, well fitting work gloves and protective clothing to prevent injury.
- This tool has rotating rollers which can quickly cause injury. Keep fingers and hands away from moving parts when operating.
- Unplug bead roller before adjusting or changing mandrels to prevent accidental starting and injury.
- Unplug bead roller when not in use.
- Wear eye protection.



# INSTALLING THE FORMING BAND ON AN EASTWOOD KNOCK DOWN ENGLISH WHEEL (ITEM #14156)

1. Remove one snap Ring from either side of the Upper Wheel axle
2. Using a punch or drift press the axle into wheel as if you were uninstalling it.
3. Once the internal washer is free from the axle, remove the punch and washer.
4. Feed forming band through the space created between the wheel and upper yoke
5. Re install washer, axle and snap ring.
6. Set one edge of the band on the top of the wheel and pull down around wheel.
7. Center Band on wheel.



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**If you have any questions about the use of this product, please contact**  
The Eastwood Technical Assistance Service Department: 800.544.5118 >> email: [techhelp@eastwood.com](mailto:techhelp@eastwood.com)  
PDF version of this manual is available online >> [eastwood.com/20637manual](http://eastwood.com/20637manual)  
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