

Eastwood[®]

DO THE JOB RIGHT.[®]

Item #23219

TOOLBOX WELDING CART

INSTRUCTIONS



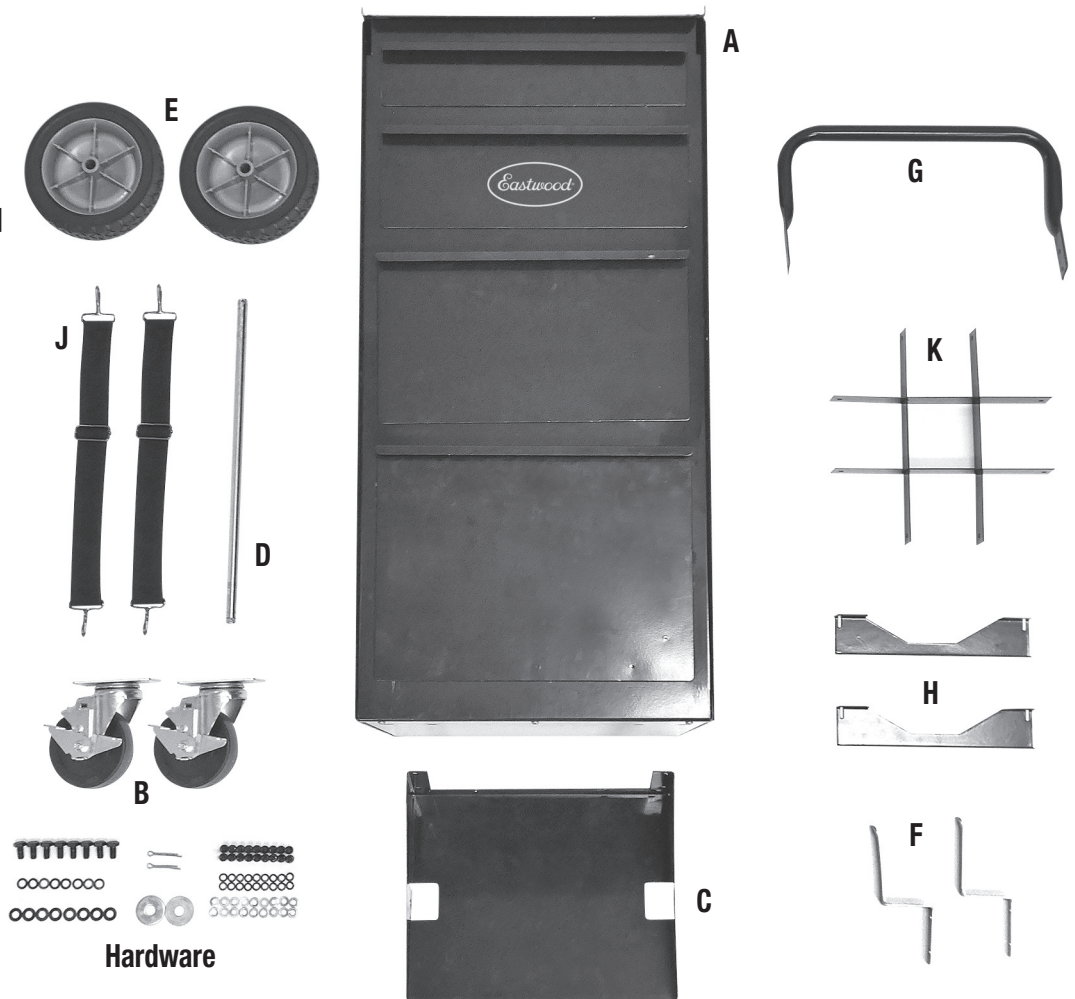
The **EASTWOOD TOOLBOX WELDING CART** offers welder and gas cylinder storage with an integral 4-drawer tool box. The heavy, all steel support structure and panels are protected with a durable, powder coated finish. The heavy-capacity, front swivel casters and 4" rear wheels support up to a total loaded weight of 300 lbs. [136kg.] and is completely portable for rolling to the job and between project storage.

CONTENTS

- (1) Toolbox Unit - [A]
- (2) Locking Swivel Casters - [B]
- (1) Cylinder Tray/Wheel Support - [C]
- (1) Axle - [D]
- (2) Rear Wheels - [E]
- (2) Cable Storage Arms - [F]
- (1) Pull Handle - [G]
- (2) Gas Cylinder Brackets - [H]
- (2) Gas Cylinder Straps - [J]
- (1) Drawer Divider Insert - [K]

HARDWARE

- (8) M8 x 16mm Hex Bolts
- (8) M8 Flat Washers
- (8) M8 Lock Washers.
- (18) M6 x 15mm Socket Head Screws
- (18) M6 Flat Washers
- (18) M6 Lock Washers
- (2) M12 Flat Washers
- (2) 4mm x 30mm Cotter Pins



SPECIFICATIONS

The Eastwood Toolbox Welding Cart will accept any welder not exceeding a footprint of 12" x 18" [305mm x 458mm].

Do Not exceed a maximum total loaded weight of 300lbs [136kg.] including welder, gas cylinder and stored tools.

Will accept up to an 125CF gas cylinder (if total loaded weight is not exceeded).

SAFETY INFORMATION

The following explanations are displayed in this manual, on the labeling, and on all other information provided with this product:

⚠ DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING

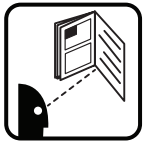
WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

CAUTION used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

⚠ NOTICE

NOTICE is used to address practices not related to personal injury.



⚠ READ INSTRUCTIONS

- Thoroughly read and understand this manual before using.
- Save for future reference.



⚠ WARNING FALL HAZARD!

- Pull the Toolbox Welding Cart by the built-in Handle only. **DO NOT** pull on welder cables, hoses or wires to move Cart.
- Use caution not to trip on welder cables, hoses or wires when in use for welding.
- This Toolbox Welding Cart is designed for use in storing welders, gas cylinders and tools only.

DO NOT concentrate a heavy load to any corner or edge of the Toolbox Welding Cart. This can cause the balance to shift suddenly, tipping the Welding Cart which can quickly cause severe injury!

DO NOT exceed the rated 300lbs [136kg.] weight capacity.

DO NOT use as a seat.

DO NOT stand or step on the Toolbox Welding Cart.

Use on a flat and level surface only.

ALWAYS properly secure welding gas cylinders in place with the supplied straps.

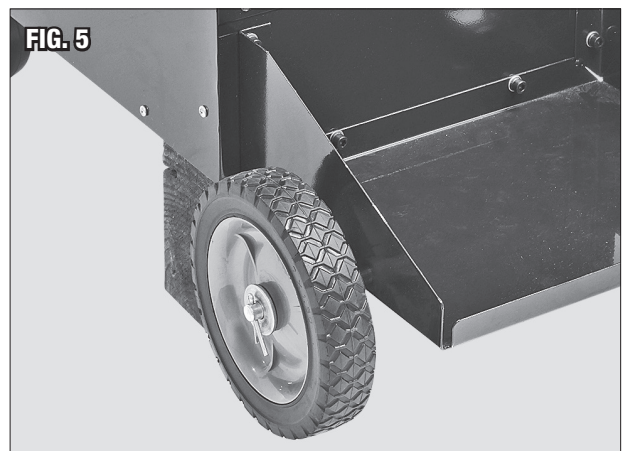
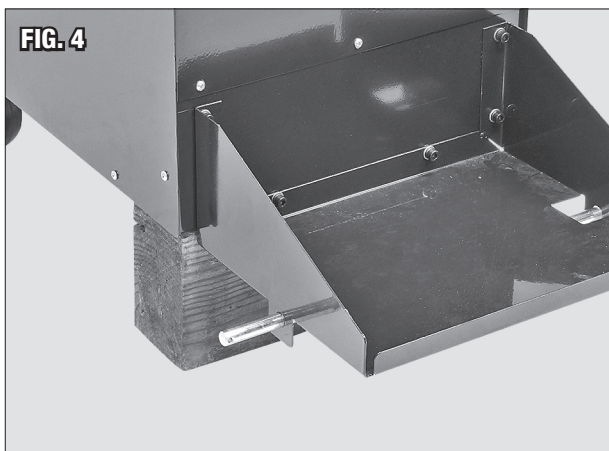
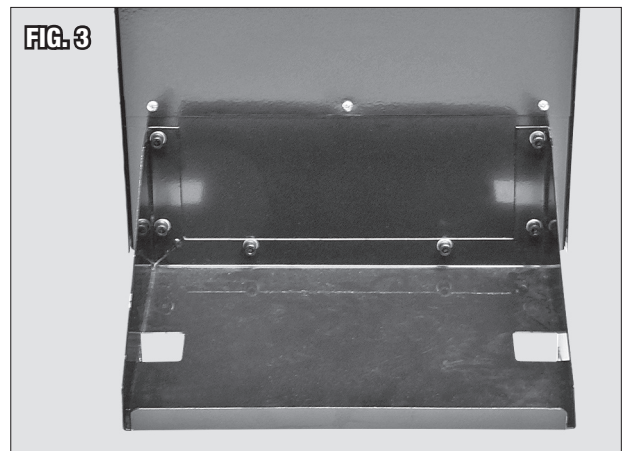
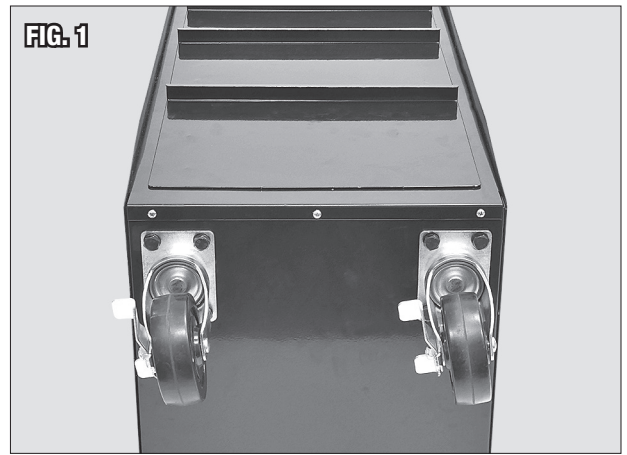


⚠ CAUTION

- The Toolbox Welding Cart has moveable components that can crush and pinch. Keep fingers and hands away from pinch points and closing drawers when operating.

ASSEMBLY

- Begin by rotating the Toolbox **[A]** on its back on a soft surface.
NOTE: The cardboard carton provides an excellent scratch-resistant work surface.
- Place the flange of a Locking Swivel Caster **[B]** over the threaded holes in the underside corner of the Cart. Thread in four M8 x 16mm Bolts, M8 Flat Washers and Lockwashers (**FIG 1**).
- Repeat for 2nd Locking Swivel Caster **[B]**.
- Rotate the Toolbox to the upright position and set the rear end up on suitable blocks capable of supporting it at a 3" height (**FIG 2**).
- Set the Cylinder Tray/Wheel Support **[C]** in place against the back panel of the Toolbox and secure in place with six sets of M6 x 15mm Socket Head Screws, Flat Washers and Lockwashers (**FIG 3**).
- Slide the Axle **[D]** through the holes in the mounting tabs on the underside of the Tray **[C]** (**FIG 4**).
- Place a Rear Wheel **[E]** over the end of the Axle, slide on an M12 Washer and secure with a 4mm x 30mm Cotter Pin into the hole adjacent to the end (**FIG 5**).



- Repeat for opposite Rear Wheel then remove the Toolbox assembly from the support blocks (FIG 6).
- Position one of the Cable Storage Arms [F] over the threaded holes at the upper front side of the Toolbox and attach with two sets of M6 x 15mm Socket Head Screws, Flat Washers and Lockwashers (FIG 7).
- Repeat with remaining Cable Storage Arm.
- Add the Pull Handle [G] by inserting the flat ends into the open slots at the upper front side of the Toolbox and attach with two sets of M6 x 15mm Socket Head Screws, Flat Washers and Lockwashers (FIG 8).
- Place a Gas Cylinder Bracket [H] against the rear panel of the Toolbox aligned with the tapped holes. Secure it with two sets of M6 x 15mm Socket Head Screws, Flat Washers and Lockwashers (FIG 9).
- Repeat with remaining Bracket.
- Add the Gas Cylinder Straps [J] to the Gas Cylinder Brackets (FIG 10).
- Place the Drawer Divider Insert [K] into the drawer of choice.
- The Eastwood Toolbox Welding Cart is ready for use.



OPERATION

⚠ CAUTION

DO NOT place heavy components on one extreme corner or edge of the Toolbox Welding Cart. This can cause the balance to shift suddenly, tipping the Welding Cart which can quickly cause severe injury!

⚠ CAUTION

Store the Toolbox Welding Cart on a flat, level surface only to prevent possible unattended rolling and property damage. The two Locking Swivel Casters can be locked by pressing down on the Brake Levers. This will prevent possible unattended rolling and property damage.

- Pull the Toolbox Welding Cart by the built-in Handle only. **DO NOT** pull on welder cables, hoses or wires to move Cart.
- **ALWAYS** properly secure welding gas cylinders in place with the supplied straps.



If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department: 800.343.9353 >> email: tech@eastwood.com

PDF version of this manual is available at eastwood.com

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