

INCLUDES:

- (1) On Car Flaring Tool
- (1) OP 0 Position Bolt
- (1) OP 1&2 3/16" Punch
- (1) Die Lubricant

⚠ WARNING



Ingestion of lubricant can cause serious internal injuries or death. Keep out of reach of children and pets.



Wear ANSI approved safety goggles when using this tool.

SET-UP:

- Ensure that the tubing is cut square and is burr-free
- Tubing must be clean and free of corrosion
- When not using under vehicle, it is recommended to mount the Flare Tool in a vise for ease of use

45° SAE DOUBLE FLARE INSTRUCTIONS:

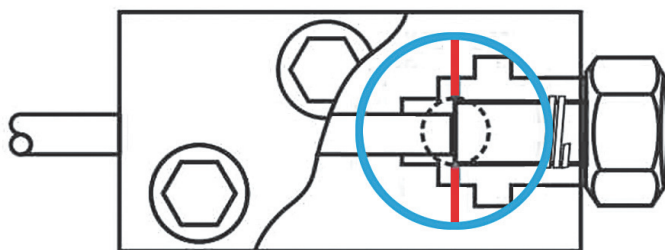
- Ensure desired fitting is first slid onto the tube before flaring begins.
- Insert tubing into Flare Tool and tighten the locking screws slightly.
- Insert OP 0 Position Bolt and tighten. Ensure Tubing is seated square against OP 0 Position Bolt (**Fig. A**).
- Tighten locking screws fully and Remove OP 0 Position Bolt.
- Lubricate Both Ends of the punch and insert the OP 1 Side into the flaring tool. Tighten until the hex bottoms out on tool (**Fig. B**).
- Remove Punch, rotate and insert the OP 2 side into the flaring tool. Tighten until the hex bottoms out on the tool (**Fig. C**).
- Remove Punch and Locking Screws. The Double Flare is now Complete.

OPTIONAL ITEMS:

- 49053** Steel Line Tubing Kit 25 Feet with Assorted Fittings
- 30529** Eastwood 3/16" Brake Line Mounting Hardware 10pc
- 30537** Eastwood Handheld Tubing Straightener 3/16"
- 30996** 3/16" Stainless Steel Brakeline Armor 3ft

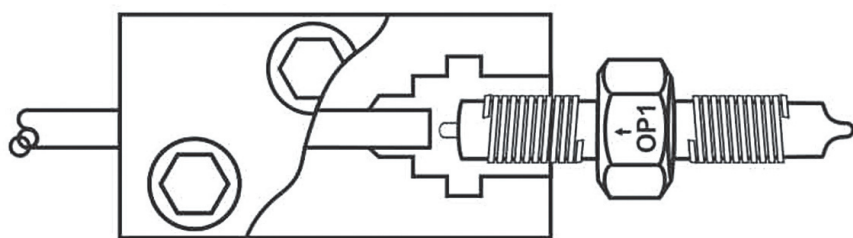
- 30448** Tubing Deburring tool
- 30122** Eastwood 4pc Fluid Line Stopper Set
- 49074** Eastwood Brake Line Forming Tool

FIG.A



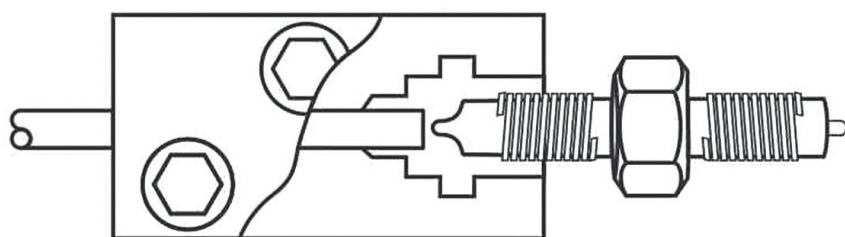
Insert the position bolt, then keep the tube end flat against it. Tighten the locking screws fully to clamp the tube.

FIG.B



Remove the position bolt. Insert the OP1 and punch (I.D. groove) and tighten fully up to hexagon.

FIG.C



Remove the punch. Rotate and insert the OP2 end punch and tighten fully up to hexagon.

Scan for
product info:



Item #31244



Made In Taiwan Rev. 1