



60PC TAP & DIE SET

TAP SIZE	DRILL SIZE
NPT 1/8-27	11/32
4-40	#43
6-32	#36
8-32	#29
10-24	#25
10-32	#21
12-24	#16
1/4-20	#7
1/4-28	#3
5/16-18	17/64
5/16-24	17/64
3/8-16	5/16
3/8-24	21/64
7/16-14	3/8
7/16-20	25/64
1/2-13	27/64
1/2-20	29/64
3mm-.50	#40
4mm-.70	1/8
5mm-.80	11/64
6mm-1.00	13/64
7mm-1.00	15/64
8mm-1.25	17/64
9mm-1.25	5/16
10mm-1.00	23/64
10mm-1.50	11/32
12mm-1.75	13/32