

American Standard Thread

Thread Size	Drill Size
4 - 40	#43
6 - 32	#36
8 - 32	#29
10 - 24	#25
10 - 32	#21
12 - 24	#17
1/4 - 20	#7
1/4 - 28	#3
5/16 - 18	F
5/16 - 24	I
3/8 - 16	5/16
3/8 - 24	Q
7/16 - 14	U
7/16 - 20	W
1/2 - 13	27/64
1/2 - 20	29/64

ISO Metric Thread

Thread Size	Drill Size
M3 x 0.5	2.50
M4 x 0.7	3.30
M5 x 0.8	4.20
M6 x 1	5.00
M7 x 1	6.00
M8 x 1.25	6.80
M9 x 1.25	7.80
M10 x 1.5	8.50
M12 x 1.75	10.20