



EPOXY PRIMER

DIRECT-TO-METAL LOW VOC FORMULA PART B



Activator,
Use 1:1 with Part A

FOR PROFESSIONAL
USE ONLY

50245ZP

Low VOC DTM Epoxy Primer Part B (ACTIVATOR)

DANGER

Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Harmful in contact with skin, causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure.



PRECAUTIONS: Read all warning statements on all labels for this and any other products to be mixed with it prior to use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust, fumes, gas, mist, vapors or spray. Wash skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing, eye protection/face protection. Wear an appropriate, properly fitted fresh-air supplied respirator (NIOSH-approved TC19 or equivalent) during and after application, and until all organic solvent vapors and spray mists are exhausted, or any time airborne contaminant levels exceed exposure limits indicated on the Safety Data Sheet. In case of fire: Use appropriate method to extinguish.

Keep container tightly closed. Store locked up, in a cool, well-ventilated place. Dispose of unused amounts and empty container with an approved waste disposal facility only. If spilled, contain material with inert absorbent.

FIRST AID: IF SWALLOWED: Do not induce vomiting. Get medical attention immediately. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. If continued difficulty breathing is experienced, seek immediate medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do, continue rinsing then seek immediate medical attention. If exposed or concerned: Get medical attention. Call a POISON CENTER, doctor or physician if you feel unwell.

CONTENTS may include some or all of the following: Polyamide in Butanol 68424-41-9, Butyl Cellosolve 111-76-2, Dimethyl Carbonate 616-38-6, Butyl Alcohol 71-36-3. Contents of this can may contain materials reportable under SARA 313.

WARNING: Cancer and Reproductive Harm –www.P65Warnings.ca.gov

VOC INFORMATION: Low VOC Automotive Primer Activator
Actual VOC (as packaged): 391.1 g/L (3.26 lbs/gallon).
Regulatory VOC (as packaged): 692.6 g/L (5.78 lbs/gallon).
When mixed as directed, combined system VOC will not exceed 2.1 lbs/gallon.

**FOR PROFESSIONAL USE ONLY. KEEP OUT OF REACH OF CHILDREN AND PETS AT ALL TIMES.
REFER TO SAFETY DATA SHEET FOR FURTHER HEALTH, SAFETY AND FIRST AID INFORMATION.**

OSHA HMIS Rating	
Health	3
Flammability	3
Personal Hazard	1
Personal Protection	J

DIRECTIONS – READ ALL INSTRUCTIONS BEFORE USING THIS PRODUCT!

EASTWOOD LOW VOC DTM EPOXY PRIMER is a two-component, isocyanate-free primer which is also lead and chromate free. This primer system exhibits excellent adhesion and corrosion resistance. May be applied directly to metal or over a variety of other substrates including fiberglass, body fillers and factory finishes. Meets even the most strict VOC limits (below 2.1 lbs/gallon).

DIRECTIONS FOR USE: Use this Activator according to specific mixing instructions as indicated on the Epoxy Primer - Direct to Metal label.

SEE PRODUCT INFORMATION SHEET FOR GUN SETUP DIRECTIONS, AND ADDITIONAL MIXING AND APPLICATION DETAILS.

WARRANTY: All recommendations for the use of EASTWOOD products are based on tests and experience believed to be reliable. It is the responsibility of the purchaser to determine the suitability of this product for its intended use. Since the methods of use, conditions of application and the application itself are beyond the manufacturer's and seller's control, product warranty is restricted to replacement of materials only. No other warranty, written or oral, is expressed or implied.

Only in the Event of a Chemical Emergency Involving A Spill, Leaks, Fire, or Exposure Call
Chemtrec Toll Free Day or Night: 1-800-424-9300 International Call Collect: (202) 483-7616

Manufactured for The Eastwood Company, 263 Shoemaker Road, Pottstown, PA 19464
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Activator,
Use 1:1 with Part A

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USE ONLY



DO THE JOB RIGHT.®

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DANGER!
HIGHLY FLAMMABLE LIQUID AND VAPOR.
READ ALL CAUTIONS AND WARNINGS ON THE BACK OF THIS LABEL
BEFORE ATTEMPTING TO USE. PHOTOCHEMICALLY REACTIVE

One US Gallon (3.785 Liters)

50245ZP