

Eastwood[®]

DO THE JOB RIGHT.[®]

Part #51680

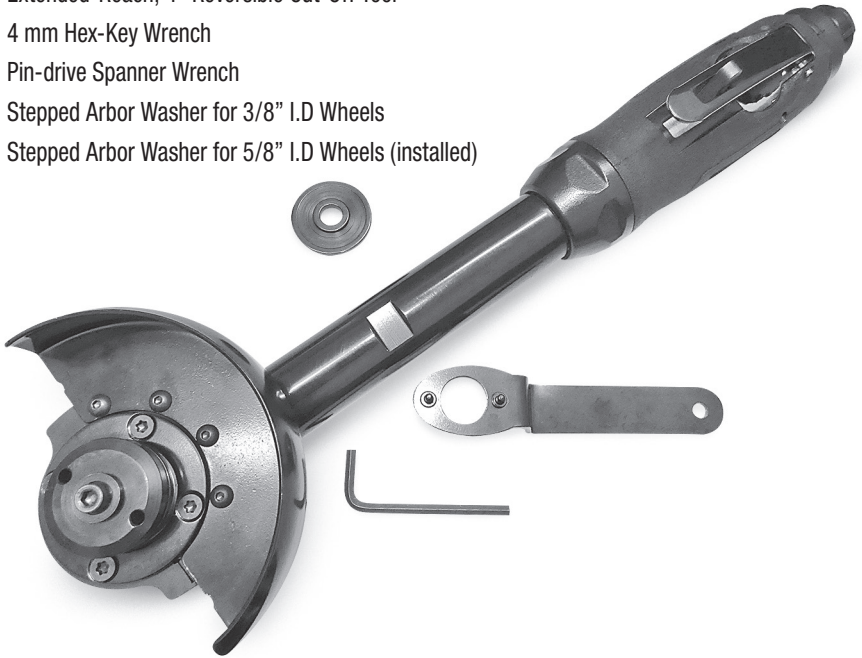
4" EXTENDED-REACH AIR CUT-OFF TOOL INSTRUCTIONS



The **EASTWOOD 4", EXTENDED-REACH AIR CUT-OFF TOOL** provides the versatility to reach many areas inaccessible to ordinary pneumatic Cut-Off tools. The reversible feature allows the user to choose the direction of the resulting "spark-shower" to avoid injury and property damage. A high-torque, ball bearing supported, 4 vane motor provides smooth operation and long life. Speed is easily controlled with a variable speed control lever, while motor activation is by paddle control. Included Arbor Washers will accept 3/8" or 5/8" Arbor I.D. Wheels.

CONTENTS

- (1) Extended-Reach, 4" Reversible Cut-Off Tool
- (1) 4 mm Hex-Key Wrench
- (1) Pin-drive Spanner Wrench
- (1) Stepped Arbor Washer for 3/8" I.D. Wheels
- (1) Stepped Arbor Washer for 5/8" I.D. Wheels (installed)



SPECIFICATIONS

Free Speed: 14,000 RPM

Variable speed, 4 vane, ball bearing air motor

Air Consumption: 7.1 CFM [201 L/min] @ 90 psi

Inlet thread size: 1/4" FNPT

Required Cut-Off Wheel size: 4" x 3/8" Arbor or 4" x 5/8" Arbor, minimum 15,000 RPM.

Eastwood #28255 4in Metal Cut-Off Wheel 1/16th. x 5/8 Arbor - 5 Pk. (Recommended – NOT INCLUDED).

SAFETY INFORMATION

The following explanations are displayed in this manual, on the labeling, and on all other information provided with this product:

DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

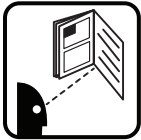
WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.



READ INSTRUCTIONS

- Thoroughly read and understand these product instructions before using this tool. Failure to follow all warnings can result in tool damage or serious physical injury.
- Keep these product instructions for future reference.



WARNING EYE INJURY HAZARD!

- Rapidly rotating surfaces can eject metal particles, dirt and oils at high velocity. Always wear ANSI approved eye protection when operating this tool.



WARNING HEARING DAMAGE HAZARD!

- The Eastwood Pneumatic Cut-Off Tool emits high sound levels while operating. Use ANSI approved ear protection when operating this tool.



CAUTION BURST HAZARD!

- Do not exceed 90 psi (6.3 bar) of tool inlet pressure. Permanent tool damage and/or bursting could occur and cause personal injury.



⚠ CAUTION INJURY HAZARD!

- This tool has high-speed, highly abrasive cutting surfaces which can quickly cause severe injury. Keep fingers and hands away from moving parts when operating. Wear thick, well-fitting work gloves and keep loose clothing, sleeves, cords, jewelry and hair away from moving parts.
- This tool will eject a trail of sparks at high speed which can ignite flammable materials or injure others nearby. Do not operate in the vicinity of flammable materials and keep all persons and pets away from the work area.
- Do not force tool or exert side forces on Cut-Off Wheel while cutting as the tool body can suddenly kick back or twist causing severe hand or wrist injury. Cut-Off Wheels can shatter with excessive side force causing them to disintegrate and eject sharp pieces at high velocity.
- Always disconnect tool from air supply when installing or replacing Cut-Off Wheels to prevent accidental tool starting and potential severe injury.
- Always make sure the workpiece being cut is securely clamped or anchored to avoid sudden movements which could result in injury.
- Frequently inspect Cut-Off Wheel and tool condition. If cracks or chips develop, discontinue tool use immediately and replace damaged Wheel. **ONLY USE** replacement Wheels rated at 15,000 RPM or greater. Severe injury can result in the event of Cut-Off Wheel failure.



⚠ CAUTION VIBRATION INJURY HAZARD!

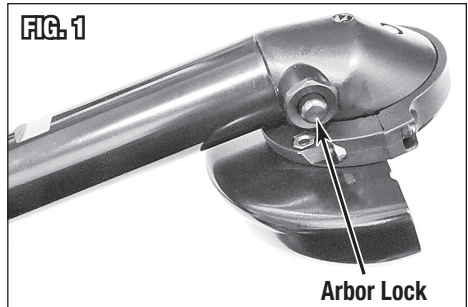
- This tool will vibrate during use! Repeated exposure to vibration may cause physical injury. Wear thick, well-fitting work gloves when operating. Discontinue use immediately and seek medical attention if numbness or tingling is present.

INSTALL CUT-OFF WHEEL (not included)

⚠ CAUTION

Always disconnect tool from air supply before installing Cut-Off Wheels to prevent accidental tool starting and potential severe injury.

- Push in and hold the Arbor Lock Button at the right side of the head (**FIG 1**).
- Using the included 4mm Hex Key, loosen and remove the Locking Socket Head Cap Screw and Lock Washer.



⚠ NOTICE

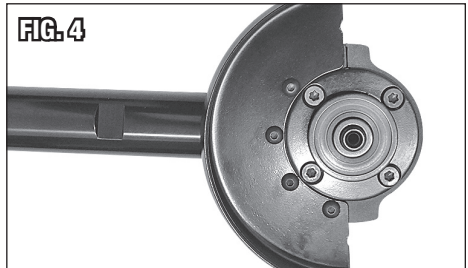
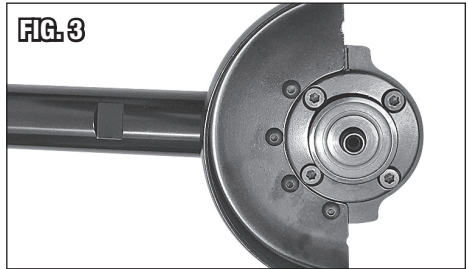
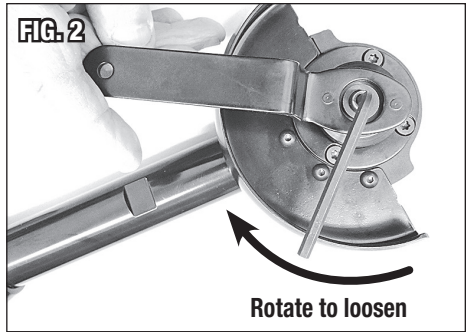
This screw is **REVERSE THREADED**. Use caution not to strip or break this screw when removing or installing (Fig 2).

- Place the included Pin-drive Spanner Wrench into the holes of the Locknut on the Arbor (FIG 2). Loosen Locknut.

⚠ NOTICE

The Stepped Arbor Washer for 5/8" I.D Wheels is installed at the factory (Fig 3). If using standard 5/8" Arbor I.D. Wheels, leave it in place and install Wheel as described below. If using a Wheel with a 3/8" Arbor I.D., remove the Stepped Arbor Washer for 5/8" I.D Wheels and replace it with the included Stepped Arbor Washer for 3/8" I.D Wheels (Fig 4).

- Remove Reverse-Threaded Socket Head Cap Screw & Washer, Locknut, and outer Clamping Washer.
- Install Wheel over protruding 5/8" Step (or 3/8" Step) of the Stepped Arbor Washer.
- Replace Outer Clamping Washer over Wheel.
- Once again, push in and hold the Arbor Lock Button at the right side of the head.
- Replace Locknut by once again pushing in Arbor Lock Button and tighten with the Pin-drive Spanner Wrench.
- While still pressing the Arbor Lock Button, thread in the REVERSE THREADED Socket Head Cap Screw and snugly tighten (Do Not Over-Tighten).

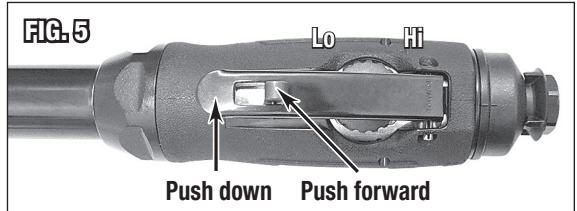


SET-UP AND CONNECTION

- Be sure that the air supply to the tool is clean and dry. Moisture in the supply line will quickly damage the motor and valves.
- A minimum 3/8" I.D. air line should be used for optimal performance.
- Thread a suitable 1/4" Male Quick-Disconnect Fitting (not included) into the air inlet of the tool using TFE thread sealing tape (not included).

OPERATION

- Rotate the Knob located at the rear of the tool handle and under the Throttle Paddle to regulate motor speed (**FIG 5**). This Knob offers 30° of travel. Note that rotating in a Clockwise direction will position will result in higher speed while Counter-clockwise will decrease speed.
- Depress Throttle Paddle inward with fingers to operate tool.
- Always maintain a firm grip while operating tool, do not force but allow the rotational speed of the Cut-Off Wheel to do the work.
- Be sure that the workpiece is clamped down or held securely to minimize the danger of injury while operating tool.



FORWARD & REVERSE

- Rotate the Knob located at the rear, top of the tool handle to control Forward/Reverse operation (**FIG 6**). This Knob offers 30° of travel. Note that rotating the Knob in a Clockwise direction will allow the tool to run forward while Counter-clockwise will reverse the wheel rotation direction.



REPLACE CUT-OFF WHEEL (not included)

⚠ CAUTION

Always disconnect tool from air supply before replacing Cut-Off Wheels to prevent accidental tool starting and potential severe injury.

- Push in and hold the Arbor Lock Button at the right side of the head (**FIG 1**).
- Using the included 4mm Hex Key, loosen the Locking Socket Head Cap Screw.

⚠ NOTICE

This screw is REVERSE THREADED. Use caution not to strip or break this screw when removing or installing (Fig 2).

- Place the included Pin-Drive Spanner Wrench on the Locknut on the Arbor (**FIG 2**).
Loosen Locknut
- Remove Reverse-Threaded Socket Head Cap Screw & Washer, Locknut, and outer Clamping Washer.
- Remove worn Wheel.
- Install new Wheel over protruding 5/8" Step (or 3/8" Step) of the Stepped Arbor Washer.
- Place outer Clamping Washer over Wheel.
- Once again, push in and hold the Arbor Lock Button at the right side of the head.
- Replace Locknut by holding Arbor still and tighten with Pin-Drive Spanner Wrench.
- While still pressing the Arbor Lock Button, thread in the REVERSE THREADED Socket Head Cap Screw and snugly tighten (Do Not Over-Tighten).

USAGE TIPS

- The reversing feature is very useful for controlling the direction of spark-shower discharge. Plan your tool position and direction of rotation while cutting to minimize and redirect the spark shower.
- Keep the cutting edge of the Cut-Off Wheel tangent to the work surface whenever possible to minimize uneven wear or damage and maximize usable wheel life.

MAINTENANCE

- Add several drops of air tool oil before each use by dropping directly into the air inlet.
- If tool is to be unused for an extended period, add 10 drops of air tool oil directly to the air inlet, rotate the tool motor by hand several times to distribute the oil throughout the motor and gearbox then store the tool, handle up.
- With the air supply disconnected, frequently inspect Cut-Off Wheel condition and Clamping Screw tightness.

TROUBLESHOOTING

PROBLEM	CAUSE	CORRECTION
Tool Doesn't Respond to Trigger Depression	Insufficient volume of air (CFM) to operate tool	Verify sufficient air supply to tool. (7.1 CFM @ 90 PSI minimum requirement).
	Moisture or other contamination in air supply	Check for moisture in air line and tool air inlet.
Tool Performance is Slow or Sluggish	Insufficient volume of air (CFM) to operate tool	Verify sufficient air supply to tool. (7.1 CFM @ 90 PSI minimum requirement).
	Moisture or other contamination in air supply	Check for moisture in air line and tool air inlet.
	Air Motor is lacking lubrication	Stop use immediately and add air tool oil directly to air inlet.
Tool Vibrates Excessively During Use	Out of balance condition from damaged Cutting Wheel	Stop use immediately, check for and replace cracked or broken Cutting Wheel.
	Loose Locking Screw	Tighten loose Locking Socket Head Cap Screw.

ADDITIONAL ITEMS

#28255 Eastwood 4" Metal Cut-Off Wheels, 1/16th. x 5/8 Arbor - 5 Pk.

#31524 1/4" FNPT Type M, Quick Connect Coupler

If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department: 800.343.9353 >> email: tech@eastwood.com

PDF version of this manual is available at eastwood.com

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