



DO THE JOB RIGHT.®

Technical Data Sheet

Product Category: 2-Component (2K) Spray Paint

Product Name



Rust Stop



Strong Bond



UV-Proof



Petrol Resistant



Coverage¹

Eastwood 2K DuraSpray Epoxy Topcoat

Eastwood 2k DuraSpray Topcoats are the hardest water and airtight coatings on the market today. Easy application and high coverage up to 2.5 m² (27 sq ft). The only 2K coating with no mixing & unlimited potlife so you can use until can is finished. Provides strong bond and superior corrosion resistance, when applied direct to metal or over Eastwood 2k DuraSpray Primers. No primer is required though.

Product Highlights

- **Revolutionary unlimited pot life:** Whole product can be used with no wasted paint
- **Always ready-to-use:** No activation required
- **Direct to metal or over Eastwood 2k DuraSpray Primers**
- **Extremely hard & chemical resistant**

Suggested Uses and Substrates

Uses: Designed to provide durable and chemical resistant topcoat for the toughest use cases.

List of suitable substrates: Bare Aluminum, Bare & Galvanized Steel, OEM Finish, Old Paint², Most Plastics.

Unsuitable substrates: Styrofoam.

Safety and Handling



USE GLOVES AND A BREATHING APPARATUS DURING SPRAYING

Application Specifications

At 20°C (68°F)

Relative air humidity 35% - 75%

Flash-off time: 3 minutes between layers

Dust dry: 30-45 minutes

Touch dry: 3-5 hours

Overpaintable: Once touch dry

Dry & Sandable: Overnight³

Final hardness & chemical resistance: 8-10 days

¹ Coverage as one covering wet layer on plain white base color.

² Previous paintwork completely hardened. Some alkyd paints might react with Eastwood 2K DuraSpray. Test before applying. Previous paintwork might affect final surface attributes.

³ Can be shortened to 40 minutes with external heat of 70 °C (158 °F). After final application layer, wait 30 minutes before heating.



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Surface Preparation

Clean the surface thoroughly with Eastwood PRE Painting Prep. Sand if necessary with 320-400 grit to promote adhesion. Clean the surface again with Eastwood PRE Painting Prep (no thinners or acetone).

For previously painted surfaces, make sure the previous layer is fully cured before applying Eastwood 2K DuraSpray.

Application Procedure



Aerosol spraying distance:

15-25 cm (6-10 in)

Coats: Maximum 3 layers

Flash-off time: 3 min between layers

Application: It is better to apply more thin layers than a few thick layers.

Final layer should always be a wet layer. Application and curing temperature 18-25°C (64-77°F)

Polishing: After curing overnight or 40 min @ 70°C (158°F)

Clean nozzle: By holding the can upside down and spraying for 5 seconds

Product Specifications

Binder: Special solvent-based 2K epoxy

Degree of gloss (din 67530 60°):

Gloss: 90+

Heat resistance: 150°C (302°F)

Storage stability: 36 months

VOC-content: VOC 672,14 g/L
0,68 g 03/g

Colors Availability: Various colors

Sizes: 400 ml, 320 g (11 oz)

Recycling

Completely emptied can recyclable metal. Always follow local recycling regulations.

Contact Information

The Eastwood Company
263 Shoemaker Road, Pottstown PA
800-343-9353

Disclaimer Information

Information valid at 20°C (68°F), relative air humidity 35% - 75%. Material has to be at room temperature 18-25°C (64-77°F) before use. Allow additional time for preheating to panel temperature. Do not expose to water or dew before 24 hours have passed from final application. Neglecting the application instructions, might affect final surface attributes.

Lower relative humidity and temperatures causes extended curing times.

The final curing process continues for several weeks after application. Avoid mechanical stress until fully cured. No liability on the part of manufacturer when used incorrectly.

Test the product on a non-visible surface. If complications appear, do not apply.

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