



# 110PC TAP & DIE SET

TAP SIZE	DRILL SIZE
NPT 1/8-27	11/32
NPT 1/4-18	7/16
4-40	#43
6-32	#36
8-32	#29
10-24	#25
10-32	#21
12-24	#16
1/4-20	#7
1/4-24	13/64
1/4-28	#3
1/4-32	7/32
5/16-18	17/64
5/16-24	17/64
3/8-16	5/16
3/8-24	21/64
7/16-14	3/8
7/16-20	25/64
1/2-13	27/64
1/2-20	29/64
9/16-12	31/64
9/16-18	33/64
5/8-11	17/32
5/8-18	37/64
3/4-10	21/32
3/4-16	11/16
6mm-1.00	13/64
8mm-1.25	17/64
9mm-1.25	5/16
10mm-1.00	23/64
10mm-1.50	11/32
11mm-1.50	3/8
12mm-1.25	27/64
12mm-1.75	13/32
14mm-1.25	33/64
18mm-1.50	21/32