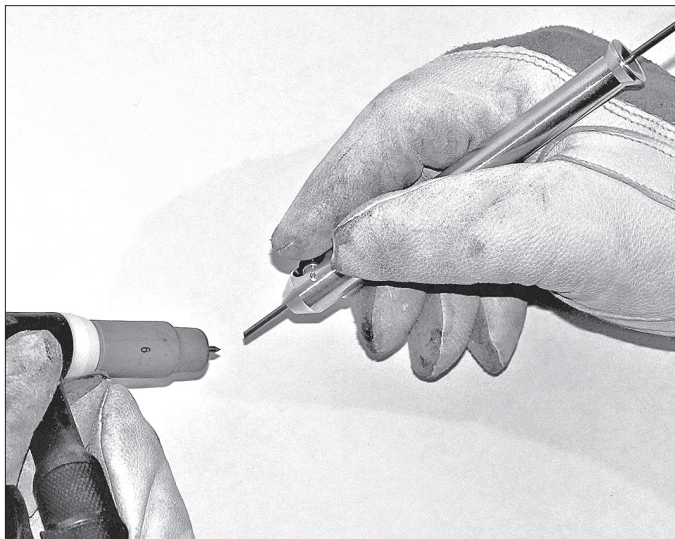


Item #33996

*Eastwood®*

**DO THE JOB RIGHT.®**

# **TIG MATE FILLER ROD FEEDER INSTRUCTIONS**



The **EASTWOOD TIG MATE FILLER ROD FEEDER** provides a safe and convenient method to hold and feed filler rod while TIG welding to allow better concentration on the weld, and not worry about losing control of the filler rod.

The Feed Wheel feature allows quick and accurate forward advancing of the filler rod to help produce better looking and stronger "Roll of Dimes" welds.

## SAFETY INFORMATION

The following explanations are displayed in this manual, on the labeling, and on all other information provided with this product:

### **DANGER**

**DANGER** indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### **WARNING**

**WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury.

### **CAUTION**

**CAUTION** indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### **NOTICE**

**NOTICE** is used to address practices not related to personal injury.



### **READ INSTRUCTIONS**

- Thoroughly read and understand this manual before using.
- Save for future reference.



### **DANGER** **ELECTRIC SHOCK CAN CAUSE INJURY OR DEATH!**

- Improper use of an electric welder can cause electric shock, injury, and death! Read all precautions described in the Manual provided with the welder to reduce the possibility of electric shock.



### **DANGER** **WELDING SPARKS CAN CAUSE FIRE OR EXPLOSION!**

- Electric welding produces sparks which can be discharged considerable distances at high velocity igniting flammable or exploding vapors and materials.



### **WARNING** **ARC RAYS CAN INJURY EYES AND BURN SKIN!**

### **WARNING** **FUMES AND WELDING GASES CAN BE A HEALTH HAZARD!**



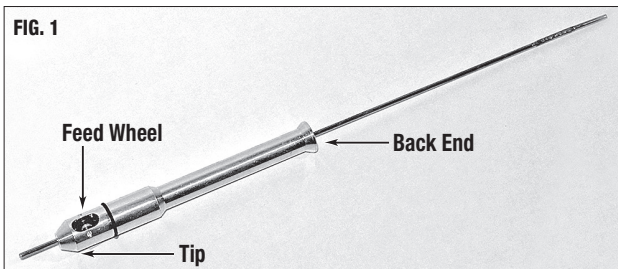
### **CAUTION** **HOT METAL AND TOOLS WILL BURN!**

- Use protective, heat resistant gloves and clothing when using Eastwood or any other welding equipment. DO NOT touch welded work surface, the TIG rod or Filler Rod Feeder with exposed, unprotected skin until it cools.

# OPERATION

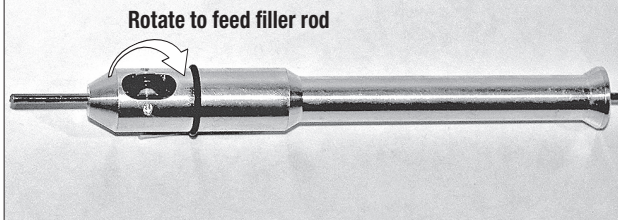
- Insert a TIG filler rod into the flared, back end of the Tig Mate allowing the end to protrude out of the conical tip of the tool (**FIG 1**).

**FIG. 1**



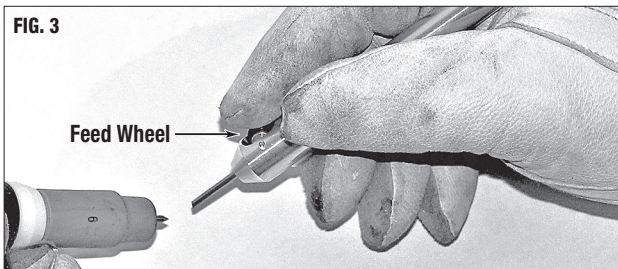
- Rotate the Feed Wheel forward to advance the TIG filler rod (**FIG 2**).

**FIG. 2**



- Hold the Tig Mate Filler Rod Feeder between the thumb and fingers at the proper welding angle with the Feed Wheel under the index finger. (**FIG 3**).

**FIG. 3**



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**If you have any questions about the use of this product, please contact**

The Eastwood Technical Assistance Service Department: 800.343.9353 >> email: [tech@eastwood.com](mailto:tech@eastwood.com)

PDF version of this manual is available at [eastwood.com](http://eastwood.com)

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