

Eastwood

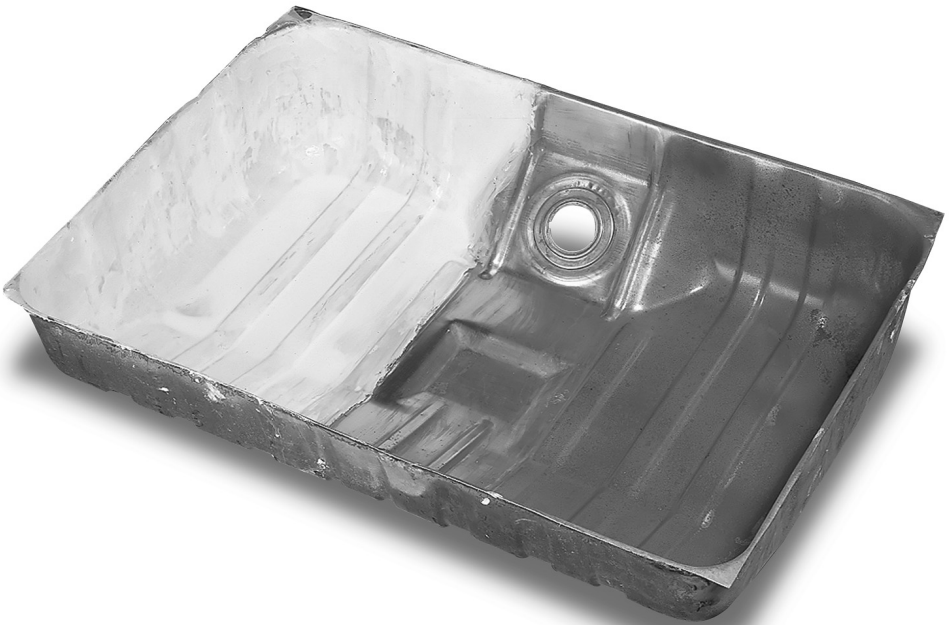
DO THE JOB RIGHT.

Part #10165

GAS TANK SEALER

INSTRUCTIONS

For use with kit #10165Z & #10166Z



YOU WILL NEED THE FOLLOWING BEFORE BEGINNING

- Muriatic Acid
- 64 oz. of Acetone
- 2 gallons of hot water
- Bucket
- Safety gloves and eye protection

QUANTITY REQUIRED

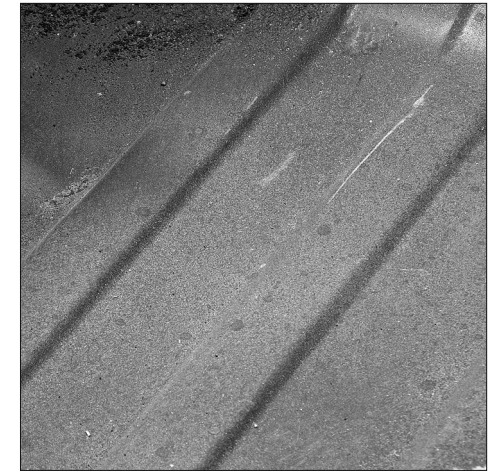
For small tanks (1 to 5 gallons), use one pint (16 fl. oz.) Eastwood Gas Tank Sealer. For larger tanks, use 2 pints per 20 gallons of tank capacity. If the tank contains baffles, be sure to consider the increase in surface area. Do not coat tank if tank, sealer and room temperature is below 60°F.

SURFACE PREPARATION

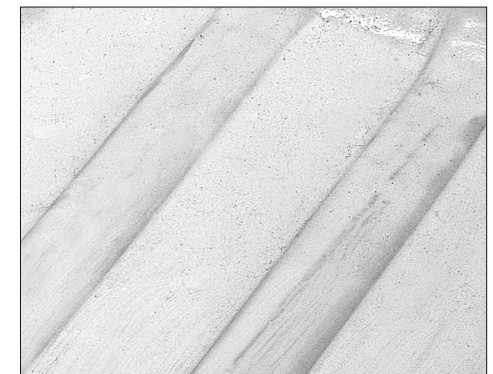
CAUTION: Surface prep solutions and sealers will damage paint. Tank must be absolutely dry and free of water before applying sealer. Read and understand all instructions before use.

1. Read all instructions and plan work so that the entire process is completed in one session. Do not allow tank to dry between sessions – move from one step to another until complete. Drain and remove tank from vehicle. Wash out tank with hot, soapy water and thoroughly rinse with water from running garden hose. Remove valves, sending units, petcocks, and internal filters. Stop all openings except fill spout.
2. Mix entire contents of Metal Wash (#10120) with 2 gallons of hot water in a clean bucket.
3. Pour contents into tank and “slosh” around. Let it sit for 5 minutes on each surface. “Slosh” around again until all fuel varnish is removed, then pour out contents. Thoroughly rinse with water from running garden hose. At this stage, tank should be free of all fuel varnish. There may be areas of clean bare metal and rust, but all varnish will be removed. If any varnish remains, repeat the Metal Wash slosh until all traces of varnish are gone.
4. Take clean tank outside. Purchase Muriatic Acid (available at hardware and building supply stores). **NOTE:** Follow proper handling instructions on label of Muriatic Acid, wear heavy rubber gloves, and work outdoors. Add about 3 ozs. of Muriatic Acid to 60 ozs. of water to make about 1/2-gallon of 20:1 water-to-Muriatic-Acid solution.
DO NOT ADD UNDILUTED MURIATIC ACID TO THE TANK!
5. “Slosh” 1/2-gallon diluted Muriatic Acid around on all internal surfaces to completely remove corrosion – until surface has a uniform gray appearance (approx. 5-10 minutes). Make sure at least one opening remains uncapped to allow pressure to escape. If rust remains, repeat the diluted Muriatic slosh until all rust is gone.
6. Pour out contents into a plastic container and neutralize by slowly adding baking soda until fizzing stops. Dispose of according to local laws. Thoroughly rinse the tank, completely filling and draining the tank 2 times with water from a running garden hose. It is normal for some light flash rust to appear on this surface. This will easily be removed in the next step.

7. Pour entire contents of Fast Etch bottle into the tank and slowly rotate to allow it to contact all surfaces until there is a uniform gray appearance. Pour out contents into original container and dispose of according to local laws or save for further parts rust removal.
8. While the tank interior is still wet from the Fast Etch, pour in 1 quart of Acetone (available at hardware and building supply stores). Tank should have a uniform gray appearance. Carefully inspect all tank areas to make sure there is no rust remaining.
9. “Slosh” Acetone around on all internal surfaces, then pour out contents into original container. Repeat step 8 again with fresh Acetone. Dispose of used Acetone in accordance with local laws.
10. Shake Gas Tank Sealer container well before use. Keep container tightly closed when not in use. Stop all tank outlets except fill spout.
11. Pour Eastwood Gas Tank Sealer into tank, temporarily close fill neck, and coat entire inner surface by slowly rotating tank in all directions. When all surfaces have been completely coated, a generous excess should remain. Let tank stand for 8-10 minutes with fill neck or sending unit open, then close openings and slowly rotate tank allowing excess to re-coat all surfaces. Let tank stand for an additional 8 to 10 minutes with fill neck or sending unit open; however, this time on a different side. Repeat this until the tank has the desired opaque white coating. Do not allow coating to drain to one area and dry. Drain off excess. Allow excess to dry and dispose of hardened material according to local laws.
12. Forced ventilation is important to prevent sealer from reflowing and puddling, and for thorough drying. Remove all stops and insert a compressor air line, with pressure set at 1-5 psi (keep air line 2” or more away from the coated surface to prevent thinning coating). Tank should be completely dry within 48 hours at 60°F or warmer. Cured coating should be slightly rubbery with no odor before filling tank with gas.



After completion of step 6, tank interior should be basically clean with perhaps a little flash rust.



Properly coated tank should have a uniform bright white coating of sealer free of any puddles.

CLEAN UP

Use methyl ethyl ketone or acetone. Use caution as these materials are flammable and can damage paint.

STORAGE & HANDLING

Store container at 70° F or cooler for a maximum 3-year storage life.

High temperatures and exposure to sunlight reduce normal storage life.

Product should be discarded if sealer becomes discolored.

Lower temperatures temporarily increase viscosity.

CONTAINS METHYL ETHYL KETONE – USE WITH ADEQUATE VENTILATION

Avoid contact with eyes; keep from heat, sparks, or flame. Do not smoke. Extinguish all flames and pilot lights. Turn off stoves, heaters, electric motors, and all other sources of ignition during use and until all vapors are gone. Avoid prolonged contact with skin or prolonged breathing of vapors.

FIRST AID

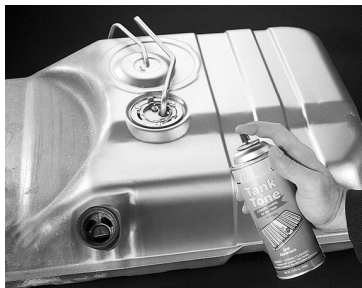
In case of eye contact flush thoroughly with water. If irritation persists, get medical attention.

If swallowed do not induce vomiting. Get medical attention immediately. If vomiting occurs spontaneously, keep victim's head below his hips to prevent his breathing the vomitus into his lungs.

Finish your tank with Eastwood Tank Tone®

This coating contains zinc to protect your gas tank from rust and replicates the look of the original finish many gas tanks have from the factory. Works well over minor surface rust and helps stop its spread. Two cans required for the average tank. No primer required.

10030Z Eastwood Tank Tone Metallic Coating



If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department:

800.544.5118 >> email: techelp@eastwood.com



The Eastwood Company 263 Shoemaker Road, Pottstown, PA 19464, USA
US and Canada: 800.345.1178 outside US: 610.718.8335
Fax: 610.323.6268 eastwood.com

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