

Eastwood

DO THE JOB RIGHT.

Item #30534Q

BENCH VISE

MOUNTING & OPERATING INSTRUCTIONS

Eastwood Item Numbers 30114 & 30115



The **Eastwood Bench Vise** is built to high quality standards to provide long life and smooth operation to serve the demands of the avid hobbyist and seasoned professional alike.

SPECIFICATIONS

6" Vise

- 6" Jaw Width
- 6" Maximum Jaw Opening

8" Vise

- 8" Jaw Width
- 8" Maximum Jaw Opening

SAFETY INFORMATION



READ INSTRUCTIONS!

Thoroughly read and understand manual before mounting or operating the bench vise. Save for future reference.



WARNINGS!

- Use for intended purpose only! A vise is designed to clamp pieces and is not designed to be a press.
- Do not over tighten the vise handle or install a pipe on the handle to increase its leverage. Doing so will break the vise and will not be covered under warranty.



ELECTRICAL HAZARDS!

- When mounting vise, inspect backside of mounting surface for electric power lines before drilling.



OPERATIONAL HAZARDS!

- Wear approved eye gear while installing and operating vise.
- Keep hands and body parts away from the clamping surfaces while in use to avoid pinching.



MOUNTING INSTRUCTIONS

1. This Bench Vise is designed to be bolted to a solid metal or wood surface.
2. Position the Bench Vise onto the surface it will be mounted to in the preferred orientation.
3. Mark the center of each of the holes in the base on the mounting surface.
4. Move the Vise aside and drill through the surface at each of the points.
5. Position the vise back over the holes.
6. Install High Grade Bolts with washers (not included) that are the proper length to go through the base of the Vise and the mounting surface.
7. Install flat washers and nuts onto the bolt on the bottom side of the mounting surface and tighten securely.

OPERATING INSTRUCTIONS

1. Loosen the handles on the base to swivel the vise to the desired position.
2. Retighten the base handles once set.
3. Turn the Handle of the Vise counterclockwise to open the Vise jaws.
4. Insert the work piece between the jaws.
5. Tighten the Jaws by rotating the Handle clockwise until the piece is clamped firmly.

If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department: 800.544.5118 >> email: techelp@eastwood.com

PDF version of this manual is available online >> eastwood.com/30534manual

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