MODULAR WORK BENCH
INSTRUCTIONS
The **EASTWOOD WORK BENCH** features a spacious 61” x 30” work surface with a 2” retaining fence on three sides. The heavy, all steel construction supports up to a total loaded weight of 1600 lbs. (725kg.) with a fully open frame to allow for under bench storage or placement of welders, compressors and other equipment.

### CONTENTS

**NOTICE**

This Workbench is shipped in 2 boxes. The components contained in each are listed below.

**Box 2 Includes:**

- (2) Rear Legs - [A] (identified by 8 slotted holes and 2 notches)
- (1) Left Front Leg - [B] (identified by 4 slotted holes and 1 notch on left side)
- (1) Right Front Leg - [C] (identified by 4 slotted holes and 1 notch on right side)

**Box 1 Includes:**

- (4) Foot Plates - [D]
- (1) Long, Rear Brace - [E]
- (2) Short, Side Braces - [F]
- (1) Top - [G]
  
  **NOTE:** The Rear edge of the Top is identified by 3 Thread Inserts while the Front edge has none
- (1) Long, Rear Fence - [H]
- (2) Short, Side Fences - [J]
- (1) 5mm Hex Key - [L]

**Included Hardware:**

- (4) M12 x 75 Bolts
- (12) M12 Nuts
- (8) M12 Washers
- (48) M8 Socket Head Bolts
- (32) M8 Self-Lock Nuts

### TOOLS REQUIRED

- Two 19mm wrenches
- One 12mm wrench
- Level
SAFETY INFORMATION

The following explanations are displayed in this manual, on the labeling, and on all other information provided with this product:

⚠️ DANGER
DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠️ WARNING
WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ CAUTION
CAUTION used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

⚠️ NOTICE
NOTICE is used to address practices not related to personal injury.

⚠️ READ INSTRUCTIONS
- Thoroughly read and understand this manual before using.
- Save for future reference.

⚠️ WARNING FALL HAZARD!
- Awkward, out of balance body positions may be attempted while trying to reach specific areas of objects placed on the Work Bench during use. Failure to ensure proper footing can quickly result in a fall which could inflict serious personal injury or property damage.
- This Work Bench is intended for use in a shop environment only.
  DO NOT concentrate a heavy load to any corner or edge of the Work Bench. This can cause the balance to shift suddenly, tipping the Work Bench forward which can quickly cause severe injury!
  DO NOT exceed the rated 1600 lbs. [725 kg.] weight capacity.
  DO NOT use as a seat.
  DO NOT stand on the Work Bench.

⚠️ CAUTION
- The Eastwood Work Bench consists of moderately heavy metal components which can cause potentially serious injuries if allowed to drop. Avoid pinching hands while handling parts during assembly. Obtaining the assistance of a helper during assembly is necessary. The use of safety shoes is advised.
ASSEMBLY

FOOT TO LEG ASSEMBLY

• Place one of the M12 x 75mm Bolts through a Foot Plate [D] with the head in the recess then thread on an M12 Nut and tighten securely using two 19mm wrenches (not included) (FIG 1).

• Thread another M12 Nut 2-1/4" onto the M12 thread of each Foot assembly and add an M12 Washer.

• Insert the threaded stem of the assembled Foot through the hole in the triangular plate at the bottom of the Leg [A], [B] & [C].

• Add another M12 Washer then thread on an M12 Nut (FIG 2). Tighten firmly but allow for final leveling adjustment after complete assembly.

• Repeat for remaining three sets.
FRAME ASSEMBLY

NOTE: When assembling components in the next stages, it is important to only hand tighten all hardware to allow for alignment.

- Begin by setting the two Rear Legs [A] (having 8 holes & 2 notches) on a soft surface with the outer corners upward (FIG 3).
- Place the long, Rear Brace [E] with the Threaded Inserts aligned with the two punched holes in the rear face of each Rear Leg [3]. Secure with four M8 Socket Head bolts using the included 5mm Hex Key to lightly hand tighten.
- Flip Rear Leg and Brace [A] & [E] assembly with outside corners down (FIG 4).
- Set the short, Side Braces [F] with the Threaded Inserts aligned with the two punched holes in the side face of each Rear Leg [A]. Secure with four M8 x 15 Socket Head Bolts per corner using the included 5mm Hex Key to lightly hand tighten (FIG 5).
- Add Left Front [B] and Right Front [C] Legs to the Side Braces [F] with two M8 Socket Head Bolts using the included 5mm Hex Key to lightly hand tighten (FIG 6).
TOP AND FENCES TO FRAME

**CAUTION INJURY HAZARD!**
The Top [G] is heavy and cumbersome requiring the help of a capable assistant. DO NOT attempt to lift or move it without help.

- With a helper, flip the Frame Assembly so that the open “Front” (without Brace) side is facing upward and the Back (with Long Brace) is against the floor.
- Again, with the aid of a helper, slide the Top [G] carefully into position with the edge containing the three threaded Inserts also facing upward by aligning all the slotted holes in the corners with those in the top of the Legs [A], [B] & [C] (FIG 7).

**CAUTION INJURY HAZARD!**
Use caution to prevent the Top [G] from falling over at this step.

- Slip the Rear Fence [H] into position between the Rear Legs [A] and Top while aligning the slotted holes with those of the Rear Legs and Top also including the three threaded Inserts along the edge of the Top (FIG 8).
- Immediately begin placing M8 Socket Head Bolts through each Rear Leg [A], Rear Fence [H] and Top [G] and secure with M8 Self-Locking Nuts. Finger tighten only.
- Insert and thread three M8 x 15 Socket Head Bolts into the Rear Fence [H] and rear edge of Top [G]. Finger tighten only.
- Slip a Side Fence [J] into position between Left and Right Front Legs [B] & [C] and Top [G] while aligning the slotted holes with those of the Front Legs and Top also including the threaded Inserts along the side edges of the Top (FIG 9).
- Insert and thread one M8 x 15 Socket Head Bolt per side into the Side Fences and side edges of Top [G]. Finger tighten only.
- Next, place M8 Socket Head Bolts through the side of each Front Leg [B] & [C], Side Fence [J] and Top [G] then secure with M8 Self-Locking Nuts (FIG 9). Finger tighten only.
• With helper, carefully stand the Bench Assembly up on its Feet then insert remaining eight M8 Socket Head Bolts through the front both Front Legs [B] & [C] and Top [G]. Secure with remaining eight M8 Self-Locking Nuts (FIG 10).

• Check all components for squareness then final tighten all hardware securely with the Included 5mm Hex Key [L] and a 12mm wrench (not included).

LEVELING ADJUSTMENT
After placing the Bench in the chosen location, it may be necessary to adjust the Feet to compensate for floor irregularities and achieve levelness.

NOTE: After leveling the Bench by adjusting Foot height, it is advisable to set the adjustment so that the front edge of the Top is 1/8” to 1/4” higher than the rear. This is so that loose objects will roll toward the Fence and not off the front edge of the Top onto the floor.

• Using a 19mm wrench (not included) loosen the M12 Nuts above the triangular Leg plates.

• Thread the M12 Nuts below the triangular Leg plates up or down as required then retighten both Nuts with two 19mm wrenches (not included) (FIG 11).

MAINTENANCE
• Periodically clean Workbench of accumulated grease, fluids or other debris.

• The Work Bench is finished in rugged powdercoating which will provide many years of effort free beauty however it is advisable to keep the finish clean and free from excessive dust and dirt.

• Keep the Workbench in a clean and dry environment. Avoid storing it in or exposing it to a damp or wet environment.

• Occasionally inspect all components for potential damage and proper alignment. Check all hardware for tightness

• DO NOT use if damage is discovered.
## ADDITIONAL ITEMS

<table>
<thead>
<tr>
<th>Item Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>#12196Z</td>
<td>Chassis Clean</td>
</tr>
<tr>
<td>#30777ZP</td>
<td>Oil Eater Orange Cleaner</td>
</tr>
<tr>
<td>#30776ZP</td>
<td>Oil Eater Cleaner</td>
</tr>
<tr>
<td>#16201-#16203</td>
<td>Black Nitrile Gloves</td>
</tr>
<tr>
<td>#16204-#16205</td>
<td>Black Textured Nitrile Gloves</td>
</tr>
<tr>
<td>#31571</td>
<td>Rockwood Safety Glasses</td>
</tr>
</tbody>
</table>