



DO THE JOB RIGHT.

PRODUCT INFORMATION SHEET
Part #50250ZPQ Rev. 1/14

2:1 HIGH SOLIDS CLEAR

50250ZP	2:1 H/S Clearcoat	Gallon
50251ZP	2:1 H/S Clearcoat	Quart
50252ZP	H/S Clear Activator	Quart

Eastwood's premium urethane clearcoat system is designed to deliver the ultimate shine and miles-deep appearance required of a custom-painted show-quality finish. This user-friendly clearcoat is easy to spray flat and even easier to polish. Provides long-lasting protection from UV, chemicals and weathering. High-solids content means this clear builds quickly and won't shrink back as it cures. Designed to be used in conjunction with Eastwood's Single-Stage Urethane paints for increased gloss and protection, or with other basecoat systems. This system is National Rule Compliant (VOC: 4.2 lbs/Gal).



SAFETY

This product was designed for and is intended solely for use by trained professionals. Read all warning statements and heed all recommended safety precautions before proceeding.

DO NOT USE THIS SYSTEM WITHOUT SUFFICIENT VENTILATION. Users must wear appropriate, properly fitted NIOSH-approved activated charcoal cartridge respirator if a forced fresh-air system is not available. Always wear eye and face protection, as well as gloves and protective clothing. Do not use this product, or be exposed to spray mist / vapors if you have respiratory problems. KEEP OUT OF REACH OF CHILDREN AND PETS.

This system comprises multiple components. Once mixed, this system will have hazards of all components. Read warnings on all packages before opening.



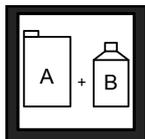
SURFACE PREPARATIONS

Eastwood's HS Clear may be sprayed over existing factory finishes, or other cured paint as long as surface is properly prepped. First, clean surface with a Wax and Grease Remover such as Eastwood's 11999ZP, a strong solvent blend designed to remove tar, wax, grease, road grime, silicone and surface contaminants. Abrade OE finish with a minimum of 320-400 grit for adhesion, then re-clean with Eastwood's 11999ZP to remove any debris prior to clearcoat application.

If applying over freshly painted Eastwood Single-Stage Urethane paint, or other comparable single-stage urethane topcoats, allow enough time after final color coat to ensure sufficient flash.



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MIXING RATIOS

Thoroughly mix two parts 50250ZP HS Clear in gallons or 50251ZP HS Clear in quarts, with one part 50252ZP HS Clear Activator. For even better spray-ability, 2:1 mix may be reduced with a urethane-grade reducer or other appropriate solvent product. Doing this will improve the flow and leveling. Eastwood suggests using a Zero-VOC reducer to avoid potential compliance issues.

A Fish-Eye Eliminator designed for use in urethane products may be added if needed. Follow additive manufacturer's recommendation for specific mixing instructions.

Use caution in mixing materials as HS Clear may begin to gel after approximately two hours (at 70 °F).



SPRAY GUN SETUP

Type of gun:	HVLP	Conventional Gravity	Conventional Siphon
Fluid tip:	1.3—1.5 mm	1.3—1.6 mm	1.4—1.8 mm
Spray pressure:	25-30 psi	45-50 psi	45-50 psi



APPLICATION INSTRUCTIONS

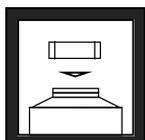
Apply Eastwood HS Clear in two medium wet coats, with a 10-minute flash period between each. Clear should be dry to the touch within 10 minutes, and will be tack-free within three hours (at 70 °F). Do not recoat between one and eight hours after previous coat. Additional coats may be applied after eight, but before 18 hours (at 70 °F) have passed from completion of previous coat.

For increased depth and gloss, well cured clear may be wet sanded and recoated with one to two additional wet coats.



POLISH

Imperfections in the surface may be cut out of Eastwood's HS Clear with 1500 grit sandpaper after at least eight hours. Follow with 2000 grit sandpaper to remove 1500 grit sand scratches followed by compound and finishing system to restore gloss.



CLEANUP

Make sure all containers are sealed tightly immediately after each use. Gun and equipment may be cleaned with a Gun Wash or other appropriate solvent.



MORE INFO

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