

# Body Solder Diffuser Tip

Part #50553

---

**WARNING! READ THESE INSTRUCTIONS  
BEFORE USING TORCH TIP!**

---

***Installation*** - Push this torch tip onto the end of any tapered oxy/acetylene torch tip. Actual I.D. of rubber hose is 1/4".

***Caution - Use Acetylene Only! Do Not Use Oxygen! A flame containing oxygen will melt the rubber in the tip!***

***Flame Adjustment*** - Unlike ordinary torch tips, turn the acetylene gas on ***all the way*** before lighting, then adjust the flame ***down*** to the desired setting. If the torch is lit while the gas flow is too low, it will not produce the proper blue cone flame and will blacken the area on which you are working. Incorrect lighting of the torch (low gas flow) with this tip installed will also burn the inside of the tip and melt the rubber.

---

The Eastwood Company  
263 Shoemaker Rd. Pottstown, PA 19464  
USA/Canada: 1-800-345-1178  
[www.eastwood.com](http://www.eastwood.com)  
Part #50553Q Rev. 6/08